

Appraisal Sheet

Qualified Metalworker

Training Centre:			
	from	to	place
Examination data:			
	Examination number	Examiner	
Examination candi- date:	Title	First name	Last name

Appraisal

The subjective appraisal makes up 30% of the final result, the objective 70%

Subjective appraisal (1 = very good / 5 = not sufficient)	30%

Appraisal Sheet

Qualified Metalworker

No.	Visual Inspection	Grade
1	Part manufactured in accordance with drawing	
2	Surface properties	
3	Cleanliness at the workplace	
4	Execution of the thread (where applicable)	
5	Properly handled, deburred and marked	
6	Angled surfaces	
7	Handling of tools	
8	Compliance with safety regulations (personal safety equipment) PSE	
9	Independent working	
10	Timekeeping	
<u>Every subsection must be positively appraised</u>		
Overall appraisal: (arithmetical mean value)		
2.	Objective appraisal of the individual specimen	70%

Appraisal Sheet

Qualified Metalworker

(10=very good / 0 = not sufficient)
 N.B.: Appraisal sheet is specimen-specific and should be adapted individually

No.	Measurement Control	Allowance	Actual size	Points
1	Outer dimension 55 (T1)	± 0.3		
2	Outer dimension 34.6	± 0.3		
3	Drilling distance M10 35	± 0.3		
4	Drilling distance M5 9	± 0.2		
5	Outer dimension 50 (T2)	± 0.3		
6	Outer dimension 29.6	± 0.2		
7	Drilling distance M5 13	± 0.2		
8	Side clearance 10.5 14.8	± 0.2		
9	Counterbore depth M5	± 0.2		
10	Length measure 75	± 0.3		

Total points of objective appraisal:	
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3. Calculation of Final Result	
Appraisal	Number of Points
Subjective appraisal	
Objective appraisal	

Multiple Choice Test

Additional Remarks

OVERALL APPRAISAL pos. neg.

Signature of Examiner
